



Standard Test Method for Measuring the Drying Shrinkage of Masonry Mortar¹

This standard is issued under the fixed designation C 1148; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the measurement of unrestrained drying shrinkage of masonry mortars.

1.2 This test method is applicable to Specification C 270 Type N, Type S, and Type M mortars under the property or proportion specifications. Due to the tendency to damage lower strength specimens during demolding, it is not applicable to lower strength mortars, such as Type O mortars.

1.3 This test method is intended for research purposes only.

1.4 The values stated in SI units are to be regarded as standard. The values given in parentheses are mathematical conversions to inch-pound units that are provided for information only and are not considered standard.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

C 109/C 109M Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens)

C 157/C 157M Test Method for Length Change of Hardened Hydraulic-Cement Mortar and Concrete

C 270 Specification for Mortar for Unit Masonry

C 305 Practice for Mechanical Mixing of Hydraulic Cement Pastes and Mortars of Plastic Consistency

C 490 Practice for Use of Apparatus for the Determination of Length Change of Hardened Cement Paste, Mortar, and Concrete

C 511 Specification for Mixing Rooms, Moist Cabinets, Moist Rooms, and Water Storage Tanks Used in the Testing of Hydraulic Cements and Concretes

C 778 Specification for Standard Sand

3. Significance and Use

3.1 The drying shrinkage of mortar as determined by this test method is a measure of the decrease in length of test specimens under controlled drying conditions, after an initial period of moist curing.

3.2 Since test specimens are not completely unrestrained during the initial period of moist curing, measurements of drying shrinkage by this test method are most useful for comparative purposes rather than as absolute values.

3.3 The drying shrinkage of unrestrained laboratory tested mortar samples is different from that experienced in a masonry wall where influences include restraint, masonry unit absorption, ambient temperature and humidity, thickness of joint, length of continuous wall, etc.

4. Apparatus

4.1 *Scales and Weights, Glass Graduates, and Length Comparator*, conforming to requirements of Specification C 490.

4.2 *Molds* (for test specimens), providing for 25 by 25 by 285-mm (1 by 1 by 11.25-in.) prisms having an effective gage length of 250 mm (10 in.), and conforming to the requirements of Specification C 490.

4.3 *Studs*, conforming to the requirements of Specification C 490.

4.4 *Tamper and Demolding Apparatus*, conforming to requirements of Test Method C 157.

4.5 *Trowel*, having a straight edged steel blade 100 to 150 mm (4 to 6 in.) in length.

5. Temperature and Humidity

5.1 *Molding Room*—The temperature of the molding room, dry materials, mixing water, and the relative humidity of the air in the molding room shall conform to the requirements of Specification C 490.

5.2 *Moist Storage Facility*—The temperature and humidity of the air in the moist storage facility shall conform to the requirements of Specification C 511.

¹ This test method is under the jurisdiction of ASTM Committee C12 on Mortars and Grouts for Unit Masonry and is the direct responsibility of Subcommittee C12.02 on Research and Methods of Test.

Current edition approved Nov. 1, 2008. Published November 2008. Originally approved in 1990. Last previous edition approved in 2002 as C 1148 – 92a(2002).

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

5.3 *Drying Room and Controls*—The drying room and controls shall conform to the requirements of Test Method C 157.

6. Test Specimens

6.1 *Number of Test Specimens:*

6.1.1 Make five test specimens. Although the number of test specimens may consist of five specimens made from a single batch of mortar, it is preferable that 15 specimens be made with five specimens being made from each of three batches, with each batch being made on a different day.

6.2 *Preparation of Test Specimens:*

6.2.1 *Proportioning Mortar Materials*—Measure materials for testing according to the procedures outlined in Specification C 270 for the determination of the compressive strength of mortar.

6.2.2 To test the behavior of cementitious components of a mortar independent of the qualities of the masonry sand, use standard graded sand meeting the requirements of Specification C 778.

6.3 *Mixing Mortar:*

6.3.1 Mix the mortar according to the requirements of Practice C 305.

6.3.2 Mix the mortar to a flow of 110 ± 5 , as determined by the applicable sections of Test Method C 109.

6.3.3 *Molding of Specimens*—Mold the specimens in conformance with the requirements of Test Method C 157.

6.4 *Curing and Storage of Test Specimens:*

6.4.1 Cure, store, and measure the test specimens in conformance with the requirements of Test Method C 157 except:

6.4.1.1 Moist cure the specimens in the molds for $48 \pm \frac{1}{2}$ h.

6.4.1.2 After $48 \pm \frac{1}{2}$ h remove the specimens from the molds and moist cure until specimen age is $72 \pm \frac{1}{2}$ h from the time of molding.

7. Preparation of Apparatus

7.1 Prepare specimen molds in conformance with requirements of Specification C 490.

8. Procedure

8.1 *Measurement*—Remove the specimens from the moist storage at the age of $72 \pm \frac{1}{2}$ h, wipe with a damp cloth, and immediately measure their length with a length comparator meeting the requirements of Specification C 490.

NOTE 1—The initial measurement of specimen length may be taken

either immediately after demolding or at alternative initial moist curing ages when the effect of that variable on drying shrinkage is the subject of investigation.

8.1.1 Place specimens in drying room conforming to requirements of Test Method C 157 with a clearance of at least 25 mm (1 in.) on all sides.

8.1.2 Measure the length of the specimens after 4, 11, 18 and 25 days of air storage *unless otherwise specified*.

NOTE 2—Drying shrinkage may not stabilize in the 25-day time period of air storage. Plotting results of measurements at the specified number of days of drying in air storage may be used to determine if additional measurements at extended drying ages are desirable or to estimate ultimate drying shrinkage.

9. Calculation

9.1 Calculate the percent shrinkage, S , of the five specimens as follows:

$$S = [(L_1 - L)/L_0] \times 100 \quad (1)$$

where:

L_0 = effective gage length, cm (in.),

L_1 = initial measurement after removal from moist cure, cm, (in.), and

L = measurement during or after drying, cm (in.)

9.2 Calculate the mean of the drying shrinkage of the five bars.

10. Report

10.1 Report the following information:

10.1.1 Identification of mortar specimen materials,

10.1.2 Date and number of specimens molded,

10.1.3 Proportions and flow of mortar,

10.1.4 Total elapsed number of days drying in air storage,

10.1.5 Percent shrinkage as determined for each specimen and the number of days of drying in air storage at which measurement of length change was taken, and

10.1.6 The individual and mean values of the drying shrinkage of the five specimens at each age measured.

10.1.7 Note any changes from curing and drying procedures specified by this test method.

11. Precision and Bias

11.1 Data necessary to determine the precision and bias are not available at this time.

12. Keywords

12.1 drying shrinkage; masonry; mortar; unrestrained

ASTM International takes no position respecting the validity of any patent rights asserted in connection with any item mentioned in this standard. Users of this standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, are entirely their own responsibility.

This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, at the address shown below.

This standard is copyrighted by ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States. Individual reprints (single or multiple copies) of this standard may be obtained by contacting ASTM at the above address or at 610-832-9585 (phone), 610-832-9555 (fax), or service@astm.org (e-mail); or through the ASTM website (www.astm.org).