



Standard Specification for Sheet Materials for Curing Concrete¹

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This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This specification covers materials in sheet form used for covering the surfaces of hydraulic cement concrete to inhibit moisture loss during the curing period and, in the case of the white reflective type materials, to also reduce temperature rise in concrete exposed to radiation from the sun. The following types are included:

1.1.1 Curing Paper:

1.1.1.1 Regular.

1.1.1.2 White.

1.1.2 Polyethylene Film:

1.1.2.1 Clear.

1.1.2.2 White Opaque.

1.1.3 White-Burlap-Polyethylene Sheet.

1.2 The values stated in SI units are to be regarded as the standard. Inch-pound units are provided in parentheses for information only.

NOTE 1—This specification does not cover materials such as burlap, cotton mats, or rugs used with additional applications of water to maintain a water-saturated environment on such surfaces. Procedures employing these materials are discussed in **ACI 308R**. Sheet materials having additional characteristics such as insulating properties and the ability to carry additional water to the curing region are commercially available but are not currently addressed in this specification.

1.3 The text of this standard references notes and footnotes which provide explanatory material. These notes and footnotes shall not be considered as requirements of the standard.

2. Referenced Documents

2.1 ASTM Standards:²

C 156 Test Method for Water Retention by Liquid Membrane-Forming Curing Compounds for Concrete

D 829 Test Methods for Wet Tensile Breaking Strength of Paper and Paper Products

D 4397 Specification for Polyethylene Sheeting for Construction, Industrial, and Agricultural Applications

E 96/E 96M Test Methods for Water Vapor Transmission of Materials

E 1347 Test Method for Color and Color-Difference Measurement by Tristimulus Colorimetry

2.2 ACI Standard:

ACI 308R Standard Practice for Curing Concrete³

3. Terminology

3.1 Definitions:

3.1.1 *curing paper, n*—a composite consisting of two layers of kraft paper bonded together with a bituminous material and reinforced with fiber, used for covering the surface of fresh concrete to inhibit moisture loss during the curing period.

4. Ordering Information

4.1 The purchaser shall specify the type of curing material to be furnished under this specification.

4.2 Lengths and widths of the rolls or mats of the sheet materials furnished shall be as agreed upon between the purchaser and seller.

5. Performance Requirements

5.1 The sheet materials furnished under this specification shall be tough, strong, resilient, and capable of withstanding normal job use without puncturing or tearing.

5.2 The sheet material shall exhibit a water vapor transmission rate (WVTR) of no more than 10 g/m² in 24 h when tested according to Test Methods **E 96/E 96M** using the Water Method in the environment (test cabinet) specified in Test Method **C 156**.

5.3 The daylight reflectance of the white side of white curing paper shall be at least 50 % when measured by Test Method **E 1347**. The daylight reflectance of white polyethylene film and the polyethylene side of white burlap-polyethylene sheet shall be at least 70 % when measured according to Test Method **E 1347**.

NOTE 2—Daylight reflectance is total luminous reflectance factor, CIE

³ Available from American Concrete Institute (ACI), P.O. Box 9094, Farmington Hills, MI 48333-9094, <http://www.aci-int.org>.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard.

tristimulus value Y for the CIE 1931 (2°) standard observer and CIE standard illuminant C or D65.

6. Physical Requirements

6.1 *Curing Paper* shall consist of two sheets of kraft paper cemented together with a bituminous material in which are embedded cords or strands of fiber running in both directions and not more than 32 mm (1¼ in.) apart. The paper shall be light in color, shall be free of visible defects, and shall have a uniform appearance. White paper shall have a white surface on at least one side.

6.1.1 The tensile strength of curing paper shall be no less than 5.25 kN/m of width (30 lbf/in. of width) in the machine direction and 2.62 kN/m of width (15 lbf/in. of width) in the cross direction when measured according to Test Methods **D 829**.

6.2 *Polyethylene Film* shall consist of a single sheet manufactured from polyethylene resins. It shall be free of visible defects and shall have a uniform appearance. The clear type shall be essentially transparent. The opaque film shall contain white pigment.

6.2.1 The nominal thickness of polyethylene film shall be no less than 0.10 mm (4 mil) as determined according to Specification **D 4397**. Thickness at any point shall be no less than 0.075 mm (0.0030 in.).

6.2.2 The impact resistance and mechanical properties shall be as required in Specification **D 4397**.

6.3 *White Burlap-Polyethylene Sheeting* shall consist of burlap weighing not less than 305 g/m² (9 oz./yd²) extrusion coated on one side with white opaque polyethylene at least 0.10 mm (0.004 in.) thick and meeting the other requirements of **6.2**. The polyethylene material shall be securely bonded to the burlap so that there will be no separation of the materials during handling and curing of the concrete.

7. Sampling

7.1 Samples of film or sheeting sufficient to determine conformance with this specification shall be taken at random.

8. Keywords

8.1 concrete curing materials; polyethylene film; sheet material for curing concrete; curing paper; white burlap-polyethylene sheet

SUMMARY OF CHANGES

Committee C09 has identified the location of selected changes to this specification since the last issue, C 171 – 03, that may impact the use of this specification. (Approved November 1, 2007)

(I) Revised **5.2** to clarify test conditions to be used for Test Methods **E 96/E 96M**.

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