



Standard Specification for Precast Reinforced Concrete Crib Wall Members¹

This standard is issued under the fixed designation C 915; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers open- and closed-face precast reinforced concrete crib walls intended to act as earth-retaining structures or as protection against stream encroachment.

NOTE 1—This specification is a manufacturing and purchase specification only, with examples and suggestions for usage. Successful performance of this product depends on the proper selection and assembling of members, proper foundation and bearing material, and consideration of backfill heights, backfill material, drainage, and other engineering and construction considerations. The purchaser of the crib wall members specified herein is cautioned that he must properly correlate the field requirements with the members selected and provide adequate inspection at the construction site.

1.2 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are for information only.

2. Referenced Documents

2.1 ASTM Standards:

- A 370 Test Methods and Definitions for Mechanical Testing of Steel Products²
- A 615/A 615M Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement³
- A 616/A 616M Specification for Rail-Steel Deformed and Plain Bars for Concrete Reinforcement⁴
- A 617/A 617M Specification for Axle-Steel Deformed and Plain Bars for Concrete Reinforcement⁴
- C 31/C 31M Practice for Making and Curing Concrete Test Specimens in the Field⁵
- C 33 Specification for Concrete Aggregates⁵
- C 39/C 39M Test Method for Compressive Strength of Cylindrical Concrete Specimens⁵
- C 42/C 42M Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete⁵
- C 94/C 94M Specification for Ready-Mixed Concrete⁵

C 150 Specification for Portland Cement⁶

C 173/C 173M Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method⁵

C 231 Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method⁵

C 260 Specification for Air-Entraining Admixtures for Concrete⁵

C 309 Specification for Liquid Membrane-Forming Compounds for Curing Concrete⁵

C 330 Specification for Lightweight Aggregates for Structural Concrete⁵

C 494/C 494M Specification for Chemical Admixtures for Concrete⁵

C 595 Specification for Blended Hydraulic Cements⁶

C 618 Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use as a Mineral Admixture in Concrete⁵

3. Classification

3.1 Cribbing manufactured in accordance with this specification shall be of open- or closed-face design and shall conform to the standard designs shown in Figs. 1-4.

4. Ordering Information

4.1 Acceptability of the crib wall members in all cross sections and lengths produced in accordance with Section 6 shall be determined by the results of cylinder compression tests of the placed concrete and mill certificates for the reinforcing steel and cement. A written statement, signed by the manufacturer, shall verify that the cement, aggregate, admixtures, and reinforcing steel conform to the specifications for materials in Section 5 and that the preparation of equipment, mixing, conveying, placing, consolidating, and curing meet requirements of the applicable standard specifications. The concrete strength as determined by the cylinder compression tests shall be as specified in 6.3, and the test method shall conform to the requirements of Test Method C 39. The manufacturer's statement shall also certify adherence to tolerance dimensions of Section 9.

4.2 Acceptability of the concrete strength of completed cribbing produced in accordance with Section 6 may also be

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² Annual Book of ASTM Standards, Vol 01.03.

³ Annual Book of ASTM Standards, Vol 01.04.

⁴ Discontinued; see 1998 Annual Book of ASTM Standards, Vol 01.04. Replaced by A 996/A 996M.

⁵ Annual Book of ASTM Standards, Vol 04.02.

⁶ Annual Book of ASTM Standards, Vol 04.01.

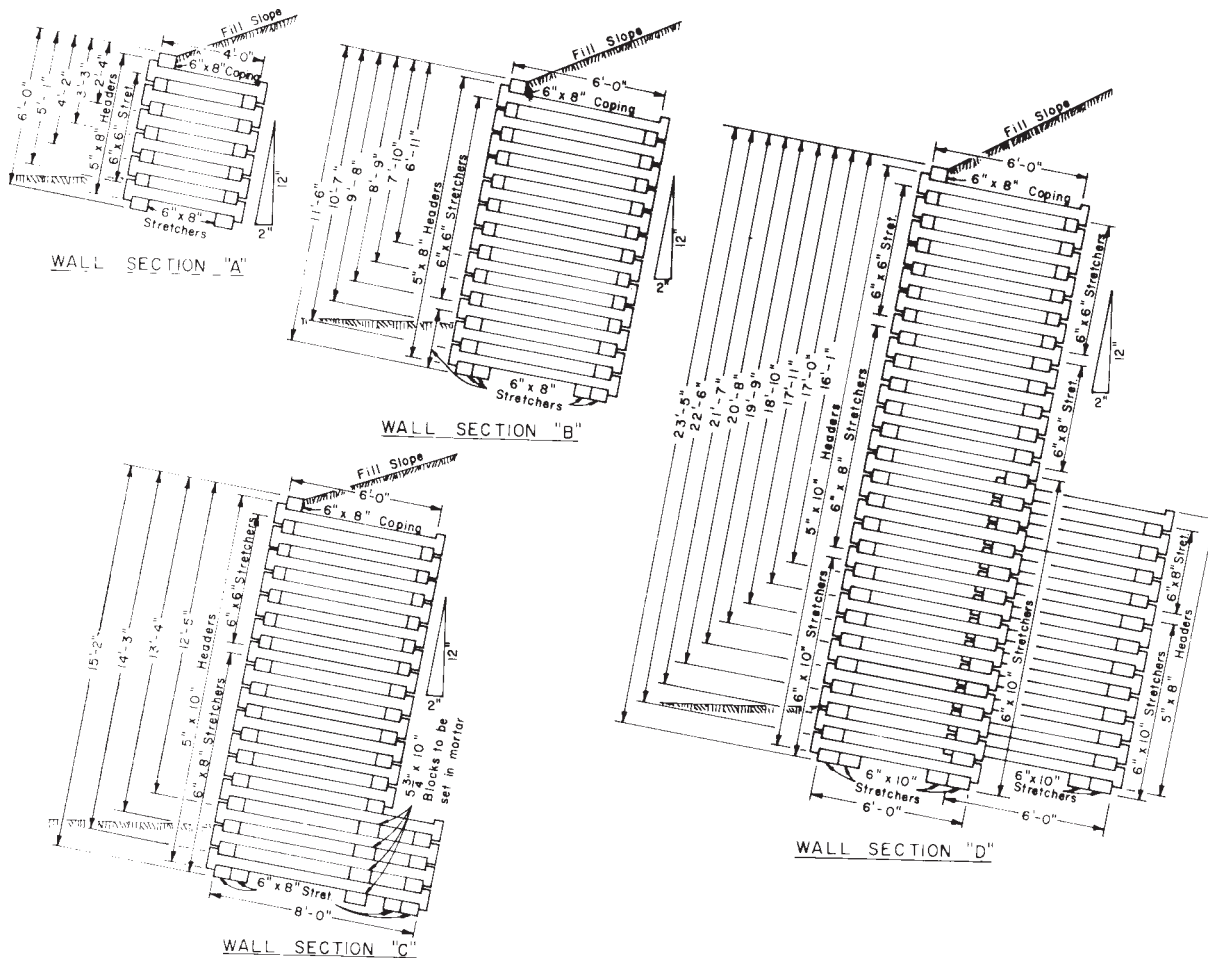


FIG. 1 Open-Faced Concrete Crib Wall

NOTE 1—Surface drainage should not be permitted to flow directly against the face of the cribbing.

NOTE 2—Walls should be separated into 96-ft sections by the provision of double rows of headers.

NOTE 3—In using these typical sections for designing walls of intermediate height, the drawing should be read from the top down until the desired height is reached. Base details are repeated for intermediate heights.

NOTE 4—In areas of aggressive environment, Type II cement or protective coatings, or both, may need to be used to avoid deterioration of the walls.

NOTE 5—Metric Conversion: 1 ft = 304.8 mm 1 in. = 25.4 mm 1 lb = 0.453592 kg 1 ft³ = 0.028317 m³

determined by compressive tests of concrete cores in accordance with Test Method C 42.

5. Materials

5.1 *Cement*—Portland cement shall conform to the requirements of Specification C 150 or shall be portland blast-furnace slag cement or portland-pozzolan cement conforming to the requirements of Specification C 595.

5.2 *Aggregates*—Aggregates shall conform to Specification C 33 or C 330. The nominal maximum size aggregate shall not be greater than 3/4 in. (19.0 mm).

5.3 *Admixtures*—Air-entraining admixtures shall conform to Specification C 260. Chemical admixtures shall conform to Specification C 494. Fly ash or other pozzolanic admixtures shall conform to the requirements of Specification C 618.

5.4 *Water*—Water used for curing, washing aggregates, and mixing concrete shall be free of oils, organic materials, and other substances that may be deleterious to concrete or steel; it should not contain concentrations of chlorides in excess of 1000 ppm or sulfates in excess of 1000 ppm.

5.4.1 If water of higher chloride content is used by reason of nonavailability of water of recommended quality, the manufacturer must obtain approval from the user.

5.5 *Steel Reinforcement*—Steel reinforcement shall consist of bars conforming to Specifications A 615/A 615M, A 616/A 616M, or A 617/A 617M.

6. Design

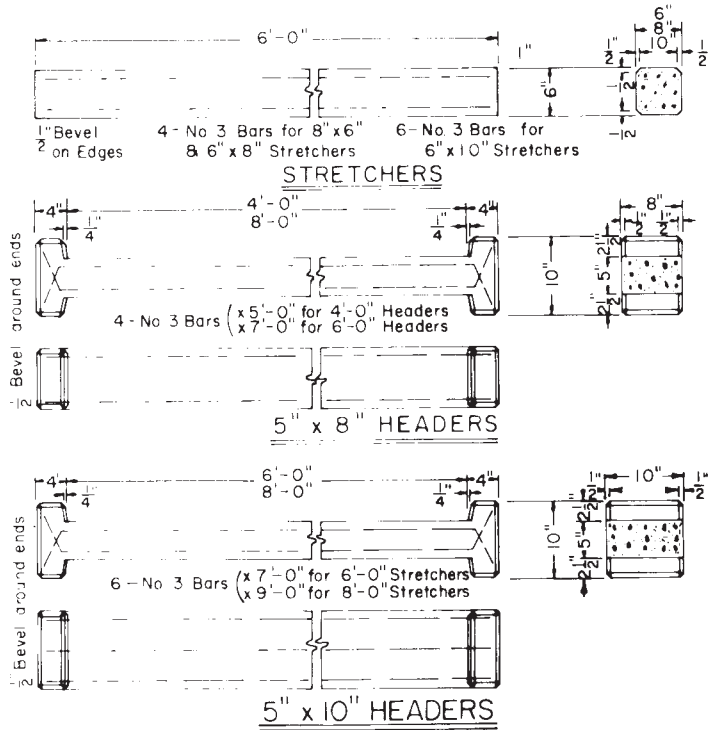
6.1 Precast concrete crib wall members shall conform to details and dimensions prescribed in Figs. 1-4, subject to the provisions of this section and Section 10.

6.2 *Reinforcement*—Minimum reinforcement shall be as shown in Fig. 2 and Fig. 4 and shall be Grade 40 or 60.

6.3 *Concrete*—Concrete shall have a minimum design compressive strength of 4000 psi (28 MPa) in 28 days.

6.4 *Concrete Cover*—The minimum concrete cover over the reinforcement shall be 1/4 in. (32 mm).

6.5 *Air Entrainment*—Unless otherwise specified by the purchaser, all concrete shall have an air content of 6 1/2 ± 1/2 % as measured by Test Method C 173 or C 231.



HEIGHT OF WALL	UNITS REQUIRED FOR OPEN FACED WALL 96' LONG						Wall Section	
	HEADERS			STRETCHERS		BLKS.		
	5" x 8" x 4'-0"	5" x 8" x 6'-0"	5" x 10" x 6'-0"	5" x 10" x 8'-0"	6" x 6" x 6'-0"			6" x 8" x 6'-0"
2'-4"	34				32	48		"A"
3'-3"	51				64	48		
4'-2"	68				96	48		
5'-1"	85				128	48		
6'-0"	102				160	48		
6'-11"		119			192	80		"B"
7'-10"		136			224	80		
8'-9"		153			256	80		
9'-8"		170			288	80		
10'-7"		187			288	112		
11'-6"		204			288	144		"C"
12'-5"			204	17	192	272	17	
13'-4"			204	34	192	304	34	
14'-3"			204	51	192	336	51	
15'-2"			204	68	192	368	68	
16'-1"		68	289		192	304	176	"D"
17'-0"		85	306		192	320	208	
17'-11"		102	323		192	320	256	
18'-10"		119	340		192	320	304	
19'-9"		136	357		192	320	352	
20'-8"		153	374		192	320	400	
21'-7"		170	391		192	320	448	
22'-6"		187	408		192	320	496	
23'-5"		204	425		192	320	544	

NOTE 1—All reinforcing to be No. 3 bars placed 1/4 in. clear from surface of concrete.

NOTE 2—Bars to be held in position by chairs having noncorrosive tips.

NOTE 3—Blocks shall be set in cement-sand mortar (1 to 3).

NOTE 4—Backfilling should follow closely the erection of the successive tiers of units, and the wall should not be erected higher than 3 ft above the backfilled portion at any time.

NOTE 5—Gravel, crushed stone, or other granular material meeting the users' specifications may be used as backfill material. Rock may also be used, but care should be used to avoid damaging or dislodging the crib units. Clay or material having a large percentage of clay is not to be used.

NOTE 6—Cribbing should be placed on a foundation of firm bearing material. This foundation should be at least 3 ft below the surface of the ground, beyond all danger of frost, unless on solid rock. If the stretchers are located directly above rock, a cushion of sand or gravel not less than 6 in. thick should be provided.

NOTE 7—All headers are placed at 6 ft 0 in. center to center.

NOTE 8—Details of steps are similar to those shown on Fig. 4.

FIG. 2 Open-Faced Concrete Crib Wall

7. Manufacture

7.1 *Certification*—At the request of the purchaser, the manufacturer shall, prior to the actual delivery of the crib wall members, furnish a statement to the purchaser giving the source and type of cement, the sources and specific gravities of the aggregates, the concrete mix proportions, type, amount, and name of admixture (if any), and mill certificates for the reinforcing steel used in the manufacture.

7.2 *Mixture*—The aggregates shall be sized, graded, proportioned, and thoroughly mixed with proportions of cement and water as will produce a concrete mixture of a quality such that the crib wall members will conform to the test and design requirements of this specification.

7.3 *Placing*—Concrete shall be placed in the forms as nearly as possible in its final position. Special care should be taken to fill all parts of the forms, and to place concrete under and around all reinforcing steel. Reinforcement shall be adequately secured so as to remain in the proper position during the placing of the concrete. Tie wires, if used to fasten the

reinforcing steel, shall be bent down to provide the maximum protective cover of concrete over the wires.

7.4 *Curing*—Crib wall members shall be cured by one of the following methods or combination thereof. They shall be cured so that the concrete will develop the required compressive strength.

7.4.1 *Accelerated Curing*—The crib wall members may be cured with either steam or radiant heat in a moist atmosphere.

7.4.2 *Water Curing*—Crib wall members may be water-cured by covering with water-saturated material or by a system of perforated pipes, mechanical sprinklers, porous hose, or by any other approved method that will keep the members moist.

7.4.3 *Membrane Curing*—A curing membrane conforming to the requirements of Specification C 309 may be applied and should be left intact until strength requirements are met. The concrete at the time of application shall be within 10°F (6°C) of the atmospheric temperature. All surfaces shall be kept moist prior to the application of the compounds and shall be damp when the compound is applied.

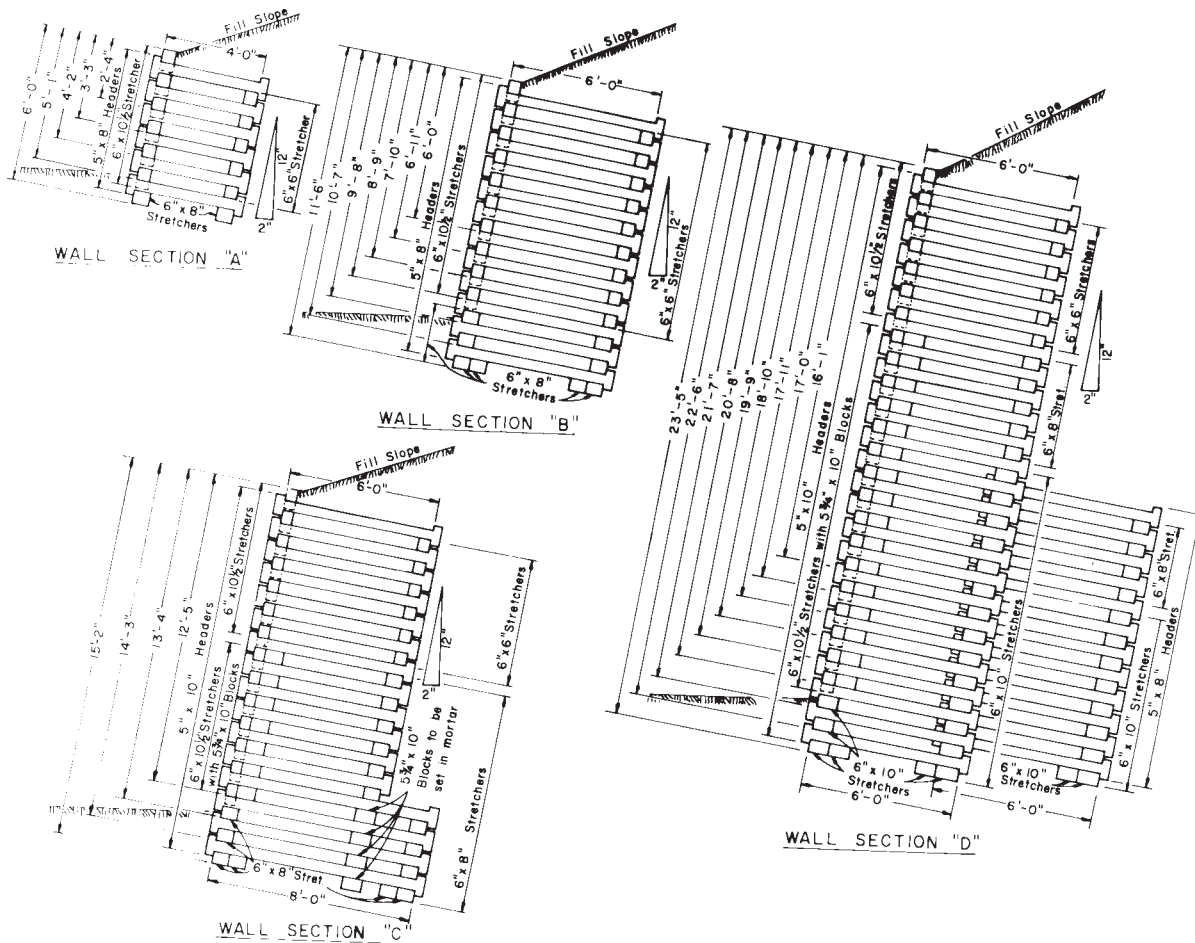


FIG. 3 Closed-Face Concrete Crib Wall

7.4.4 *Curing Options*—Other methods of curing may be used if approved by the purchaser.

7.5 *Reinforcement*—Steel reinforcement shall conform to the requirements set forth in this specification and shall be placed in position in the form within specified tolerances. The minimum reinforcement shall be No. 3 bars placed symmetrically about the principal axis.

7.6 *Forms*—Forms shall be rigid and sufficiently strong to support the weight of the concrete without deformation or deflection within specified tolerances. Seepage of water from the form should be minimized. All forms shall be so constructed that they can be removed without damaging the concrete. All exposed concrete edges shall be beveled.

7.6.1 *Cleaning and Oiling*—Forms shall be cleaned before each use. New forms shall be free of paint or other protective coatings that might cling to the surface of the members. Forms shall have a suitable release agent applied as necessary to aid in breaking the bond between the form wall and the concrete.

7.7 *Concrete Finish*—Concrete finishing shall be at the option of the manufacturer and shall produce a finish comparable to a steel form finish.

8. Physical Requirements

8.1 *Compression Tests*—Compression tests for satisfying the design concrete strength shall be made on standard concrete cylinders. Test specimens shall be identified with crib wall

members. Two cylinders will be required for each 10 yd³ (8 m³) with a minimum of two cylinders for each day of production and shall be made at random from different batches. Cylinders shall be made in accordance with Practice C 31, cured in a similar manner to the product, and tested in accordance with Test Method C 39. The average compressive strength of all cylinders tested for any one day's production shall be equal to or greater than the design strength. In no case shall any cylinder tested fall below 80 % of the design strength.

9. Tolerances and Permissible Variations

9.1 *Cross Section*—The cross section of the member shall not be out of square more than 1/8 in. (3 mm).

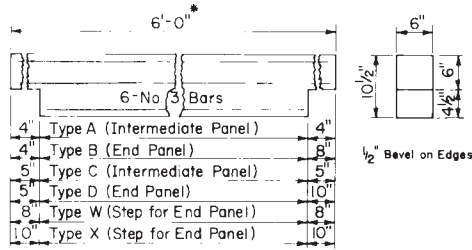
9.2 *Horizontal Alignment*—The longitudinal straightness of the four faces shall not deviate from a straight line parallel to the centerline of the member more than 1/4 in. (6 mm).

9.3 *Dimensions*—The finished dimensions of the member shall not deviate more than 1/4 in. (6 mm) from the nominal design dimensions.

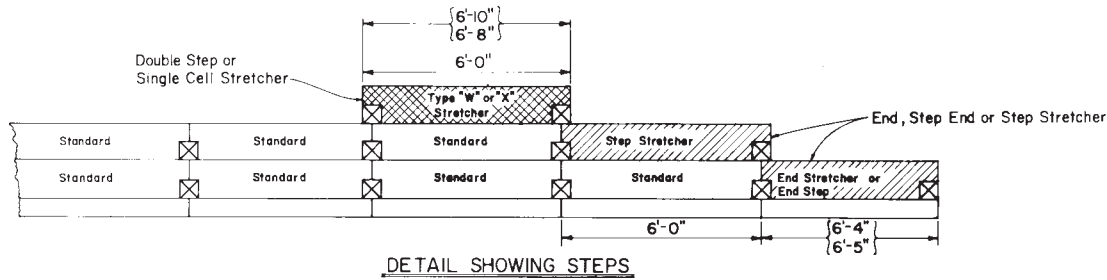
9.4 *Tolerance of Reinforcement*—Cover over reinforcement shall not be less than 1 1/4 in. (32 mm) nor greater than 1 1/2 in. (38 mm).

10. Inspection and Rejection

10.1 *Inspection*—The quality of materials, the process of manufacture, and the finished crib wall members shall be



HEIGHT OF WALL	UNITS REQUIRED FOR CLOSED FACE WALL 96' LONG							Wall Section		
	HEADERS				STRETCHERS		BLK'S			
	5' x 8' x 4'-0"	5' x 8' x 6'-0"	5' x 10' x 6'-0"	5' x 10' x 8'-0"	6' x 6' x 6'-0"	6' x 8' x 6'-0"			6' x 10' x 6'-0"	
2'-4"	34				16	32	32	"A"		
3'-3"	51				32	32	48			
4'-2"	68				48	32	64			
5'-1"	85				64	32	80			
6'-0"	102				80	32	96			
6'-11"		119			96	64	112		"B"	
7'-10"		136			112	64	128			
8'-9"		153			128	64	144			
9'-8"		170			144	64	160			
10'-7"		187			144	96	160	"C"		
11'-6"		204			144	128	160			
12'-5"			204	17	96	160	208		119	
13'-4"			204	34	96	176	224		153	
14'-3"			204	51	96	208	224	170	"D"	
15'-2"			204	68	96	240	224	187		
16'-1"		68	289		96	128	176	272		170
17'-0"		85	306		96	144	192	288		187
17'-11"		102	323		96	144	224	304	204	"E"
18'-10"		119	340		96	144	256	320	221	
19'-9"		136	357		96	144	288	336	238	
20'-8"		153	374		96	144	320	352	255	
21'-7"		170	391		96	144	352	368	272	
22'-6"		187	408		96	144	400	368	272	
23'-5"		204	425		96	144	448	368	272	



* Where changes of height occur, units of 6'-4", 6'-5", 6'-8" or 6'-10" are required depending on header size.

NOTE 1—For general notes and details not shown refer to open-faced details.

FIG. 4 Closed-Face Concrete Crib Wall

subject to inspection and approval by the inspector employed by the purchaser, if the purchaser so desires. If the manufacturer is required to obtain the services of an independent testing laboratory, the cost shall be borne by the purchaser. The manufacturer shall afford the inspector all reasonable access, without charge, for making necessary checks of the production facilities and for performing any tests the purchaser may direct his inspector to conduct. All tests and inspection shall be so conducted as not to interfere unnecessarily with the manufacture and delivery of the member. The manufacturer shall have raw members out of the forms available for inspection.

10.2 *Repair*—The manufacturer shall not apply any cosmetic treatment to the members without written approval by the purchaser. Sections may be repaired, if necessary, because of occasional imperfections in manufacture or damage during handling, but only after authorization by the purchaser. They will be acceptable if, in the opinion of the purchaser, the repairs are sound, properly finished, and cured. The repaired sections shall conform to the requirements of this specification.

10.3 *Rejection*—Members shall be subject to rejection on

account of failure to conform to any of the specification requirements. Individual members may also be rejected because of any of the following reasons:

10.3.1 Defects that indicate incorrect proportioning, mixing, and molding.

10.3.2 Surface defects that indicate honeycombed or open texture.

10.3.3 Damaged or cracked areas where such damage would cause the member not to perform as designed.


10.3.4 Fractures or cracks passing through the section or any continuous structural crack extending for a length of 12 in. (305 mm) or more, regardless of position in the section.

11. Marking

11.1 The following information shall be clearly marked on each member:

11.1.1 The date of manufacture of the member, and

11.1.2 The concrete lot number from which the member was manufactured.

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