



Standard Specification for Finishing Hydrated Lime¹

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This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers two types of finishing hydrated lime that are suitable for use in the scratch, brown, and finish coats of plaster, for stucco, for mortar, and as an addition to portland-cement concrete. The two types of lime sold under this specification shall be designated as follows:

1.1.1 *Type N*—Normal hydrated lime for finishing purposes, and

1.1.2 *Type S*—Special hydrated lime for finishing purposes.

NOTE 1—Type N, normal finishing hydrated lime, is differentiated from Type S, special finishing hydrated lime, in that no limitation on the amount of unhydrated oxides is specified for Type N hydrate, and the plasticity requirement for Type N hydrate shall be determined after soaking for 16 to 24 h.

NOTE 2—For lime putty, refer to Specification C 1489.

2. Referenced Documents

2.1 ASTM Standards:

C 25 Test Methods for Chemical Analysis of Limestone, Quicklime, and Hydrated Lime²

C 50 Methods of Sampling, Inspection, Packing, and Marking of Lime and Limestone Products²

C 51 Terminology Relating to Lime and Limestone (As Used by the Industry)²

C 110 Test Methods for Physical Testing of Quicklime, Hydrated Lime, and Limestone²

C 842 Specification for Application of Interior Gypsum Plaster²

C 1489 Specification of Lime Putty for Structural Purposes²

3. Terminology

3.1 *Definitions*—For definitions of terms relating to hydrated lime, refer to Terminology C 51.

4. Chemical Composition

4.1 Hydrated lime for finishing purposes shall conform to the following requirements as to chemical composition:

	Type N 95	Type S 95
Calcium and magnesium oxides (nonvolatile basis), min, %		
Carbon dioxide (as-received basis), max, %		
If sample is taken at the place of manufacture	5	5
If sample is taken at any other place	7	7
Unhydrated oxides (as-received basis), max, %	...	8

5. Residue

5.1 The percentage residue of finishing hydrated lime shall conform to the following requirements:

Residue retained on No. 30 (600-μm) sieve, max, %	0.5
Residue retained on No. 200 (75-μm) sieve, max, %	15

6. Popping and Pitting

6.1 Finishing hydrated lime shall show no pops or pits when tested in accordance with the method prescribed in 10.1.2.

7. Plasticity

7.1 The putty made from Type N, normal finishing hydrated lime, shall have a plasticity figure of not less than 200 when soaked for a period of not less than 16 h nor more than 24 h.

7.2 The putty made from Type S, special finishing hydrated lime, shall have a plasticity figure of not less than 200 when tested commencing within 30 min after mixing with water.

8. Application of Interior Gypsum Plaster

8.1 For recommended application procedures refer to Specification C 842.

9. Sampling, Inspection, etc.

9.1 The sampling, inspection, rejection, retesting, packing, and marking shall be conducted in accordance with Methods C 50.

10. Test Methods

10.1 The properties enumerated in this specification shall be determined in accordance with the following methods:

10.1.1 *Chemical Analysis*—Test Methods C 25.

10.1.2 *Physical Tests*—Test Methods C 110.

11. Package Marking

11.1 Type N hydrated lime, in bags, conforming to this specification, shall be soaked for a minimum of 16 h prior to use.

¹ This specification is under the jurisdiction of ASTM Committee C07 on Lime and is the direct responsibility of Subcommittee C07.02 on Structural Lime.

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² *Annual Book of ASTM Standards*, Vol 04.01.

12. Keywords

12.1 finishing lime; masonry; plaster; plasticity; popping and pitting; residue; Type N; Type S; unhydrated oxides

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